

DEPOL P-120 PT is a thixotrop, pre-accelerated, medium-reactive orthophthalic-based polyester resin.

1. BASIC CHARACTERISTICS AND APPLICATION AREA

It is applied in fiber-glass production using hand molding and sputtering techniques. It has a heavy impact resistance and high elasticity. It provides a high wettability of glass fibres.

Working with resin requires room temperature and using of accelerator-hardener system (cobalt octoate – MEKP).

2. RESIN DELIVERY CHARACTERISTICS

Property	Unit	Value	Method
1. Appearance		Contaminant-free blue liquid with slight opalescence	Visual
2. Non-volatile-matter content	%	53-56	GOST P 52487 and p. 4.4. of Technical Specification
3. Dynamic viscosity 23°C; spindle 2; speed 12	mPa.s	800-1000	GOST 25271-93
4. Acid value	mgKOH/g	30,0	ISO 3682
5. Gel time 20°C, 2,0% MEKP (50%) (Butanox M50)	minutes	15'00''	GOST 22181 and p. 4.5 of Technical Specification

3. STANDARD PACKAGING

220 kg two-necked metal barrels, 1000 kg IBC.

4. STORAGE

Warranty period 4 months
Storage conditions resin should be stored indoors at 25°C in its original packaging, it should be kept away from direct sunlight

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